



Thunderstorm[®]
POWER ON

Premium Welding Consumables



Power Casto
Cast Iron Welding Electrode

CLASSIFICATION : E St

CHEMICAL COMPOSITION OF UNDILUTED WELD METAL, Wt % :

C	Mn	Si	S	P	Fe
0.15 max	0.60 max	0.15 max	0.04 max	0.04 max	Bal

MECHANICAL PROPERTIES OF ALL WELD METAL :

Hardness (3 layer)

BHN

240-290

KEY FEATURES :

- Low Hydrogen type electrode
- Strong & rigid joint between cast iron parts
- Ni free non machinable deposit

APPLICATIONS :

- Welding of all type of cast iron parts
- Repairing foundry defects
- Joining cast iron to mild steel

L-Zee Electrode

An ISO 9001 : 2008 Certified Company