



Thunderstorm®
POWER ON

Premium Welding Consumables



Power Castomonel

Cast Iron Welding Electrode

CLASSIFICATION : E NiCu-B

CHEMICAL COMPOSITION OF UNDILUTED WELD METAL, Wt % :

C	Mn	Si	S	Ni	Fe	Cu
0.55 max	2.30 max	0.75 max	0.025 max	60.0-70.0	3.0-6.0	Bal

MECHANICAL PROPERTIES OF ALL WELD METAL :

Hardness (3 layer)

BHN

200 max

KEY FEATURES :

- Graphite based coating
- Monel type weld deposit
- Machinable weld

APPLICATIONS :

- Repair of cast iron castings
- Joining cast iron to steel
- For Gears, machinery parts, pump bodies

L-Zee Electrode

An ISO 9001 : 2008 Certified Company