



Thunderstorm®
POWER ON

Premium Welding Consumables



Power Ferricasto
Cast Iron Welding Electrode

CLASSIFICATION : E NiFe-Ci

CHEMICAL COMPOSITION OF UNDILUTED WELD METAL, Wt % :

C	Mn	Si	S	Ni	Fe	Cu	Al
2.0 max	2.5 max	4.0 max	0.03 max	45.0-60.0	Bal	2.5 max	1.0 max

MECHANICAL PROPERTIES OF ALL WELD METAL :

Hardness (3 layer)

BHN

150-190

KEY FEATURES :

- Ni-Fe type machinable electrode
- Porosity free Welding

APPLICATIONS :

- Pump Casting & gears
- Repair of broken heavy castings
- Joining cast iron to steel

L-Zee Electrode

An ISO 9001 : 2008 Certified Company