



Thunderstorm<sup>®</sup>  
**POWER ON**  
Premium Welding Consumables



**Power Alloy 600  
Hardfacing Welding Electrode**

**Medium Carbon High Chromium with Molybdenum**

**MECHANICAL PROPERTIES OF ALL WELD METAL :**

Hardness (1 layer)  
58 (600)

**KEY FEATURES :**

- Basic type heavy coating
- Extremely hard non machinable deposit
- Suitable for high carbon and high sulphur steel

**APPLICATIONS :**

- Oil expeller worms
- Drilling bits, punches
- Crusher & hammers, Crane wheels, Conveyor parts

**L-Zee Electrode**

An ISO 9001 : 2008 Certified Company